

By Royal Charter

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2008

This is to certify that:

Service Heat Treating, Inc.
9320 N 107th Street
Milwaukee
Wisconsin
53224
USA

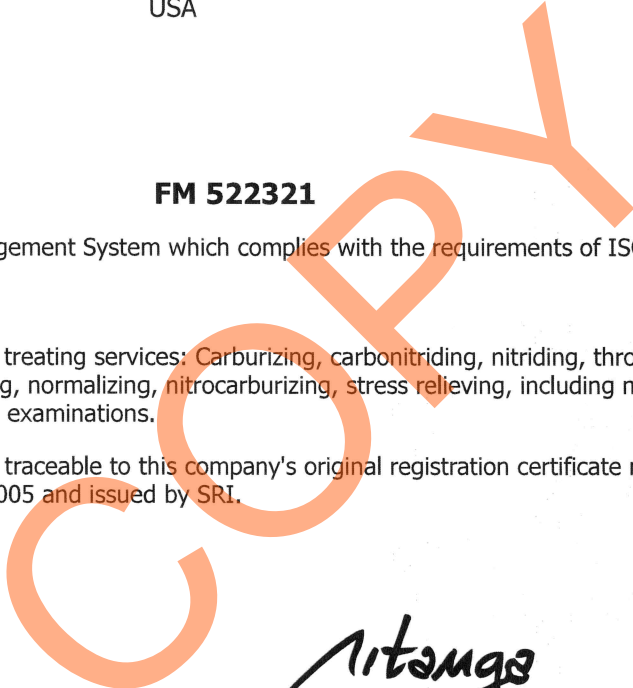
Holds Certificate No:

FM 522321

and operates a Quality Management System which complies with the requirements of ISO 9001:2008 for the following scope:

Commercial heat treating services: Carburizing, carbonitriding, nitriding, through hardening, annealing, brazing, normalizing, nitrocarburizing, stress relieving, including mechanical testing, and metallurgical examinations.

This certificate is traceable to this company's original registration certificate number 005176, dated April 04, 2005 and issued by SRI.



For and on behalf of BSI:

Carlos Pitanga, SVP, System Certification and Compliance

Original Registration Date: 06/05/2007

Latest Revision Date: 06/21/2016

Effective Date: 08/30/2016

Expiry Date: 09/14/2018

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